MODEL:406023

W12.2xL18.3xH7m

ASSEMBLE MANUAL

Congratulations on your purchase of our instant shelter. This unit is a combination of excellent manufacturing and design. It is comprised of a rigid frame and a durable cover. For easy assembly, we have marked all the parts with codes. With proper installation, use and maintenance, your unit will provide many years of good and suitable service.

READ ALL THE INSTRUCTIONS BEFORE ASSEMBLY !

1. The proper erection and installation of this building requires a high level of care and safety. We recommend the safety regulations be complied with during the installation. It includes but is not limited to:
   - Safety hats, protective eyewear and protective clothing
   - Safety harnesses for all elevated workers
   - Proper ladder, cage, and safety operation
2. Site selection: Choose a solid level location for your building. Do not install the building where the ground could not keep the building steady. Do not install the building where the ground could not bear the weight of the building. Do not install the building in soft grass ground or wetland.
3. Be cautious with the surroundings. Keep work area clean. Do not set up it near snow drifts, in slippery places, or in wet location. The cover of the building will protect against normal falling leaves and light debris, however, large, fast or sharp falling items etc. may cause a puncture or tear in the cover material. So, keep the building away from such harmful things. Be careful with power and heat sources. Don't keep heat sources near the tarpaulin. Don't expose to open flame.
4. Chose a windless day to install the building. It is very difficult to attach the cover in heavy wind.
5. All snow accumulation on the main cover should be removed as soon as possible. Otherwise, when old snow on the roof becomes hard with new snow falling in, it will increase the burden of the roof badly and will damage the roof.
6. Try to keep the building, especially its base, in a dry condition. This will help the building to have a longer life than keeping it in a wet conditions.
7. The user should be responsible for the parts missing or damage occurred during the installation.
8. Don't make alteration of the frame. Don't hang anything besides included parts to the frame. Damages, consequential damages, or injuries caused by improper installation, alteration, improper use, or damages caused by snow, wind, or any acts of nature are owing to the user. The building is not intended for occupancy for any length of time.

ASSEMBLY PROCEDURE

1. Prepare location and place all unit boxes near location sight. Perform an inventory check before beginning, to be certain all components are available for installation.
2. Secure base plates flanges to base surface.
3. Assemble every group of arch.
4. Begin frame assembly with front end arch, first interior arch, purlins, etc.
5. Add to assemble other groups of arches.
6. Install main cover over frame.
7. Install end covers over end panels.

Read all the detailed instructions and notices in the following assembly instructions!

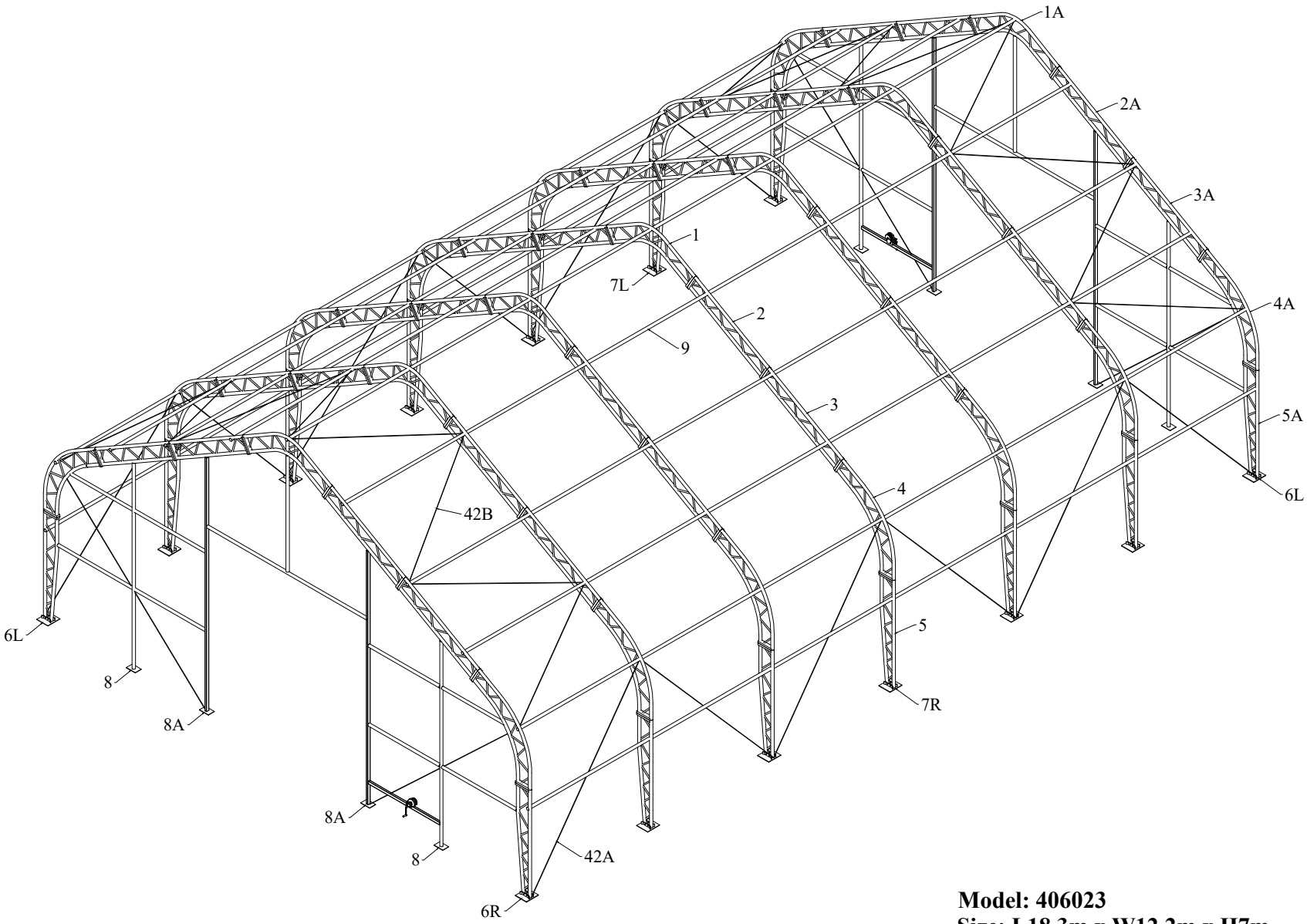
MAINTENANCE AND CARE

1. If some parts or the cover were accidently damaged during the use, contact the local supplier for advises on the repairing method or replacements, so that to prevent from further damage and keep the building in a good condition.
2. When replacing the parts, make certain the whole frame and the parts connected to the replaced parts be well fixed or supported.
3. Same with when attaching the cover, choose a windless day to replace the cover. Begin with making certain all the bolts of the frame and the tensioning equipments be well fixed. When taking off the cover, make sure the related ropes, etc. be taken off, and the cover will not be blocked during the way. Avoid taking off the cover with heavy big power equipments.
4. For the building with mechanical door. Keep the door closed if it is not used for long time. This helps the mechanical door to have a longer life.
5. To enlongate the life of the cover, put small duct tape or foam rubber (provide it by yourself) on the frame that comes to in contact with cover. The tape and foam rubber acts as a cushion to avoid rubbing damage to the cover over years.
6. Periodically(once in half a year or more often), the building should be completely inspected and maintained internally and externally to make certain the building remains properly installed and secured. Including: check all bolts and hardware connectors to be certain they are in place and tightened, the base plates are still fixed firmly, check and adjust the ropes if in need, clean the cover with suitable washing. Allowing dirt and debris to sit on cover over an extended time will damage cover irreparably.

Thanks again for choosing this quality product. The following is the detailed assembly instructions for you starting the assembly.

Part Code	Description	Quantity
1	Top roof tube	5
1A	Top roof tube at front and back panel	2
2	Roof curving tube	10
2A	Roof curving tube at front and back panel	4
3	Lower roof curving tube	10
3A	Lower roof curving tube at front and back panel	4
4	Roof curving tube at shoulder hight	10
4A	Roof curving tube at shoulder hight for front and back panel	4
5	Sidewall tube	10
5A	Sidewall tube for front and back panel	4
6L	Base flange -Left corner	2
6R	Base flange -Right corner	2
7L	Base flange for left sidewall	5
7R	Base flange for right sidewall	5
8	Base flange for front and back panle	4
8A	Base flange for door	4
9	Horizontal tube	66
14	Upper door track	4
14A	Lower door track	4
15	Upper standing tube for front panel	4
15A	Lower standing tube for front panel	4
16A	Dooe rail	8
16B	Upper side rail for front panle	4
16C	Lower side rail for front panle	4
16D	Bottom rail for winch of mechanical door(beside the door)	2
18	Cover tensioning tube of front cover	4+4
20	Cover Tensioning tube for roof cover	12+2
22	Door dropping tube	12+12
23	Door dropping tube at the bottom	2+2
25	steel peg	72
28	Hexagon Bolt M10x85	36
28A	Carriage bolt M10x85	90
29	Hexagon Bolt M12x30	234
29A	Hexagon Bolt M14x30	66

29B	Hexagon Bolt M10x75	90
30	Hexagon Bolt M10x30	26
32	Tie down ratchet	14
32A	Band for tie down ratchet	14
34	Roof cover	1
35	Front and Back panel cover	2
37	Door cover	2
39	Rope for fastening the roof cover, the door cover and the front&back cover	21
40	Plastic cap for tensioning tube	12
41	Components for mechanical door	2sets
42	steel wire for front panel	4
42A	steel wire for sidewall	12
42B	steel wire for roof	16
42C	L type slab for connect with wire	30
43	Door beam	2+2
43A	Vertical support tube for door beam	2
44	anti wear pad	56
45	Install the wrench	2
46	plastic tube for roof	10+2
47	Tie down ratchet for roof	40
48	Band for tie down ratchet of roof	40



Model: 406023
Size: L18.3m x W12.2m x H7m

Figure 1 Sketch of Trussed Frame Shelter (Size: L18.3 x W12.2x H7m)

Sit the building boxes in the chosen location. Remove all the components from packaging to ensure all components are present by checking with the Part List. The Shelter must be secured to a firm surface that can receive and retain pegs firmly in position. The shelter should be installed on FIRM GROUND, not on SWAMP, SOFT/WET GROUND. The Base Plates must be secured so they cannot be moved.

STEP#1--ARCH ASSEMBLY

Assemble ALL the arches including the base plates, and LAY them on the ground first. DO NOT erect them until you finish all the arches assembly. Each arches consist of:One Top roof tube (Part # 1/1A), Two Roof curving tube (Part # 2/2A),Two Lower roof curving tube(Part # 3/3A),Two Roof curving tube at shoulder height (Part # 4/4A), Two Sidewall tube (Part # 5/5A), Two Base plates (Part #6L/6R/7L/7R)
Connect the arches by Using the hexagon bolts with washers and nuts(Part #29) through predrilled holes in frame members.

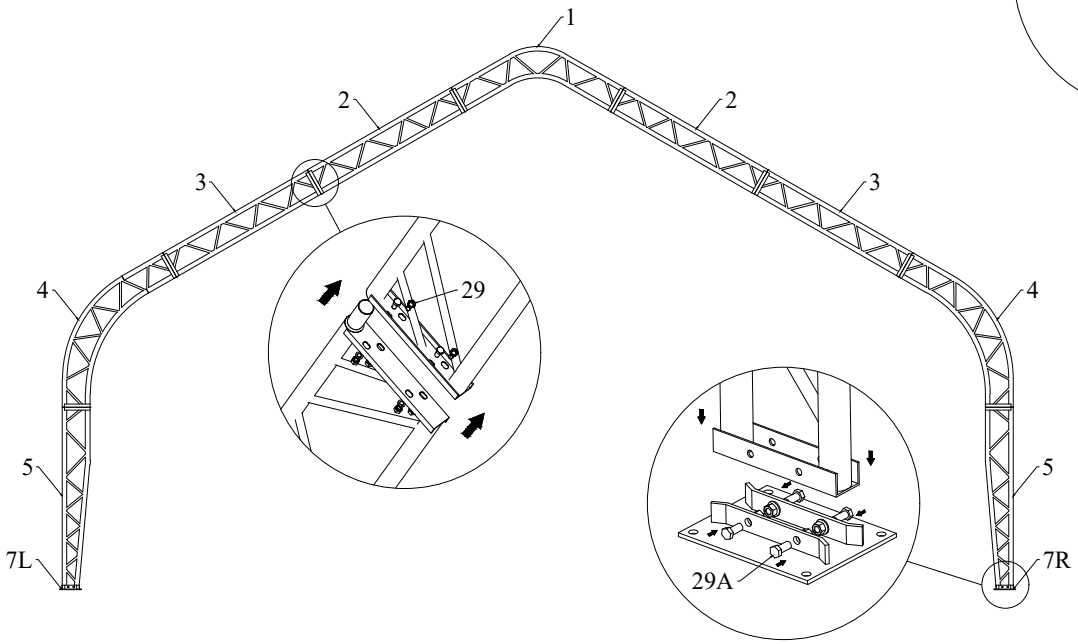


Figure.2 INTERIOR ARCH

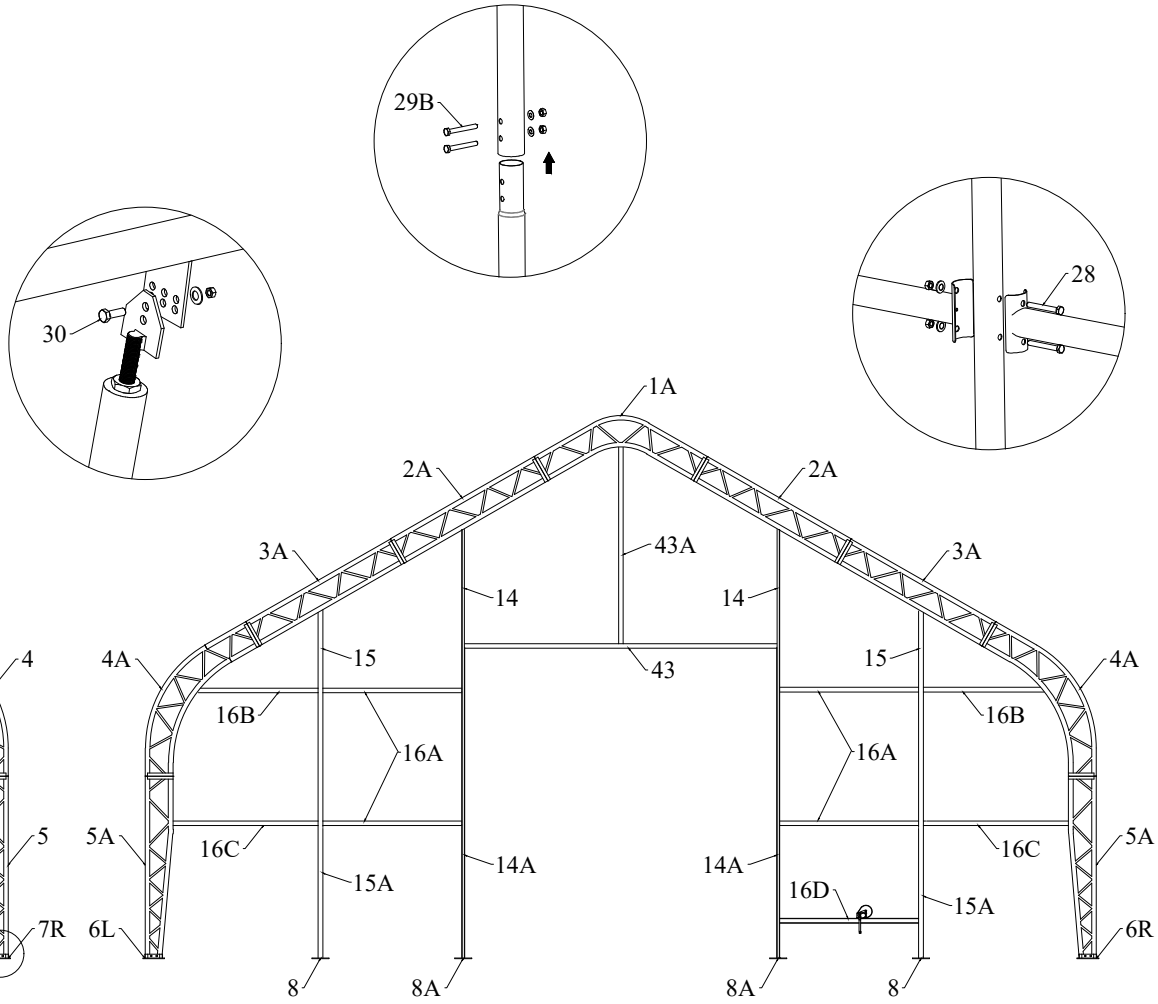
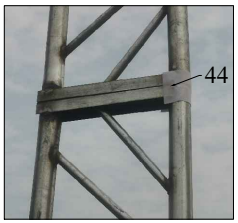


Figure 3 FRONT AND REAR PANEL ARCH

STEP #2 --ERECTING ARCHES



APPLYING ANTI-WEAR PAD
Installation tip: it is critical to monitor and maintain the anti wear Pads overtime as it is much more cost effective to replace anti wear Pads than an entire tarp.

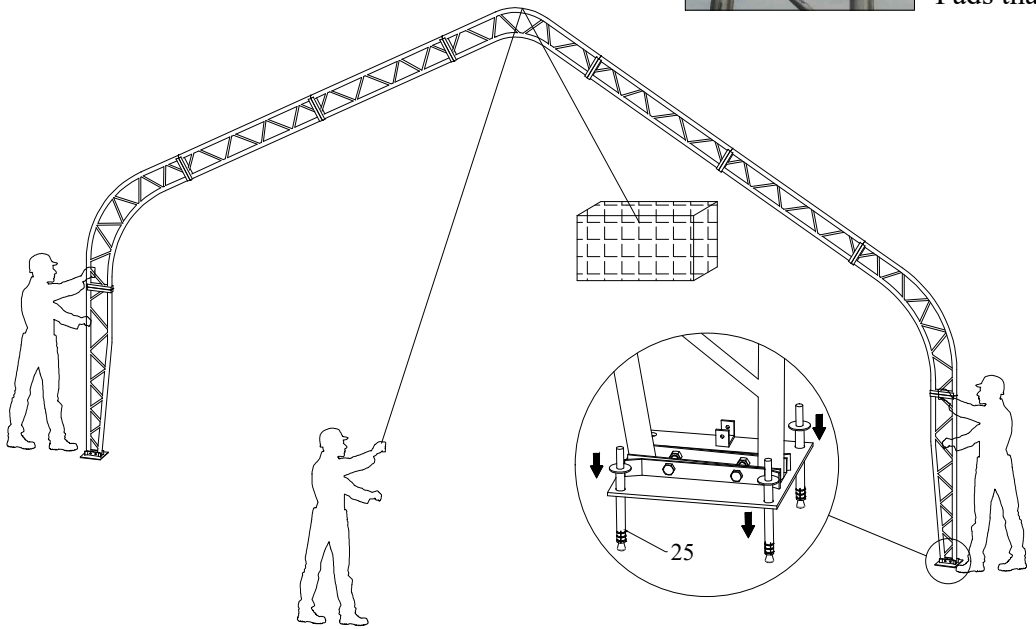


Figure 4 Erecting the Arch

As figure 4 shows, erecting the front arch by using ropes, tie and secure the rope on some heavy object to secure the arch standing temporarily. Then secure the base plates to the ground by using expansion anchor bolt(part #25).

STEP #3 --ASSEMBLING ROOF PURLINS

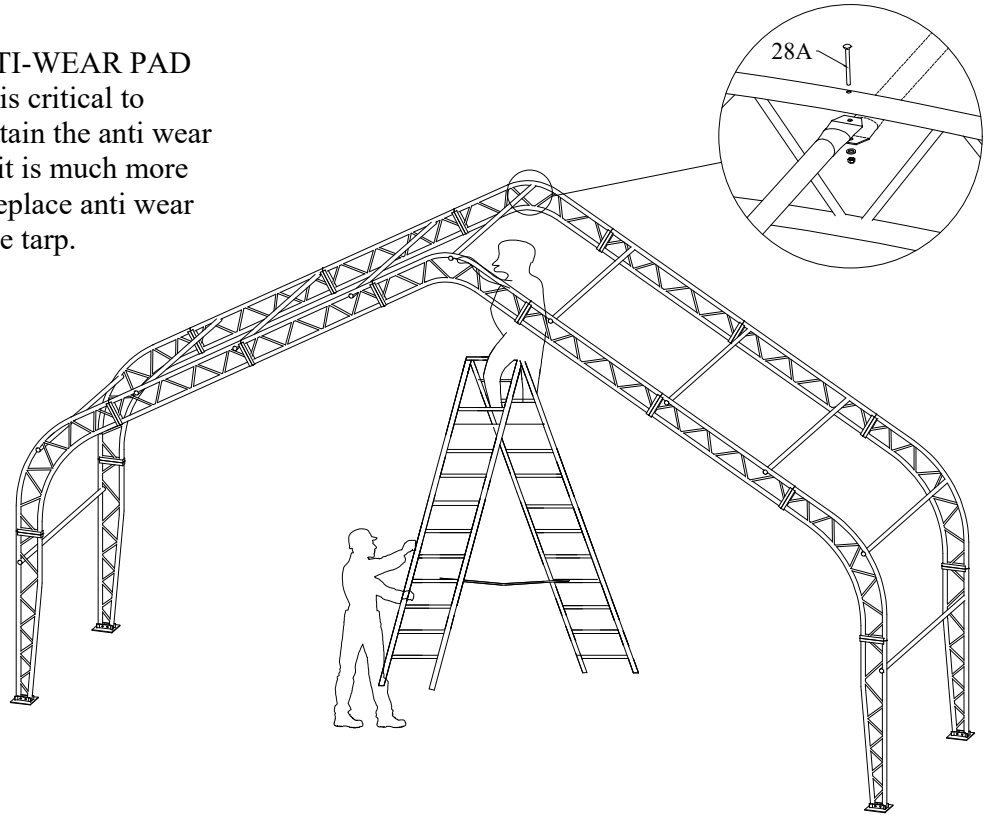
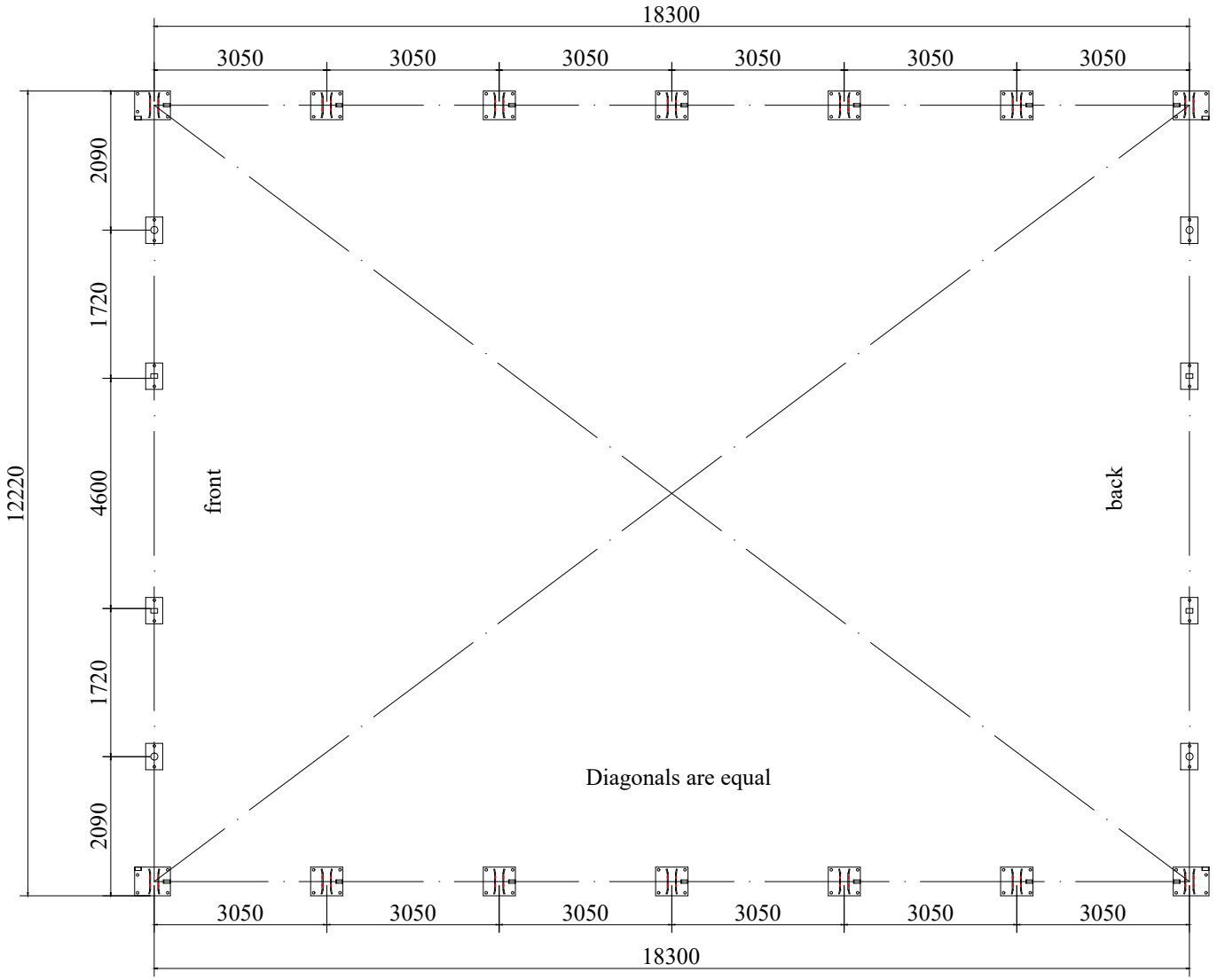


Figure 5

Immediately after erecting the front arch, erect the 2nd arch in the same way. Then connect the two erected arches using Roof Purlin Tubes as figure 5 shows. Secure the Roof Purlin tubes into place using carriage bolts and nuts (part #28A).

Step #4: Position of Base Flanges



The Shelter must be secured to a firm surface that can receive and retain pegs firmly in position. The shelter should be installed on FIRM GROUND, not on SWAMP, SOFT/WET GROUND. The Base Flanges must be secured so they cannot be moved.

Step #5 --WIND STABILIZERS CABLES AND TURNBUCKLES

On each side of frame, between the first and last two groups of arches, and on the front&back panel frame, cables with turnbuckle are provided to align and strengthen frame before installing cover. After installing all cables, tighten the turnbuckles slightly to adjust the arches vertically and to add rigidity

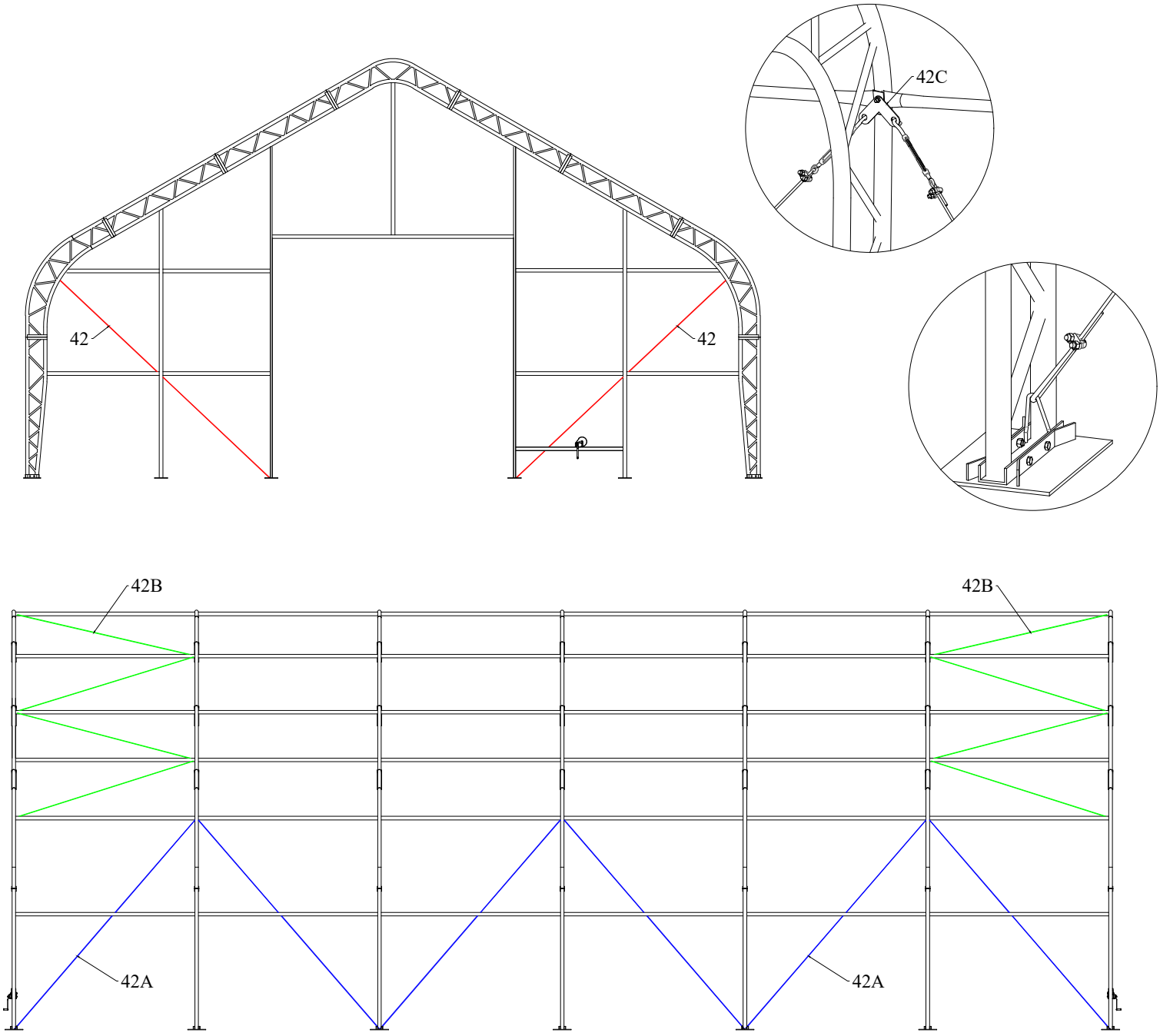


Figure 6 The position of wind stabilizers(turnbuckle and cable) at the sidewall

Step #6 --ASSEMBLE FRONT & REAR COVER

Secure the Front and Back Cover to the arch panel by using the ropes provided.
Please make sure to lace the rope through EACH eyelet, don't skip any eyelet. So the stress could be shared evenly on each eyelet and protect the cover.

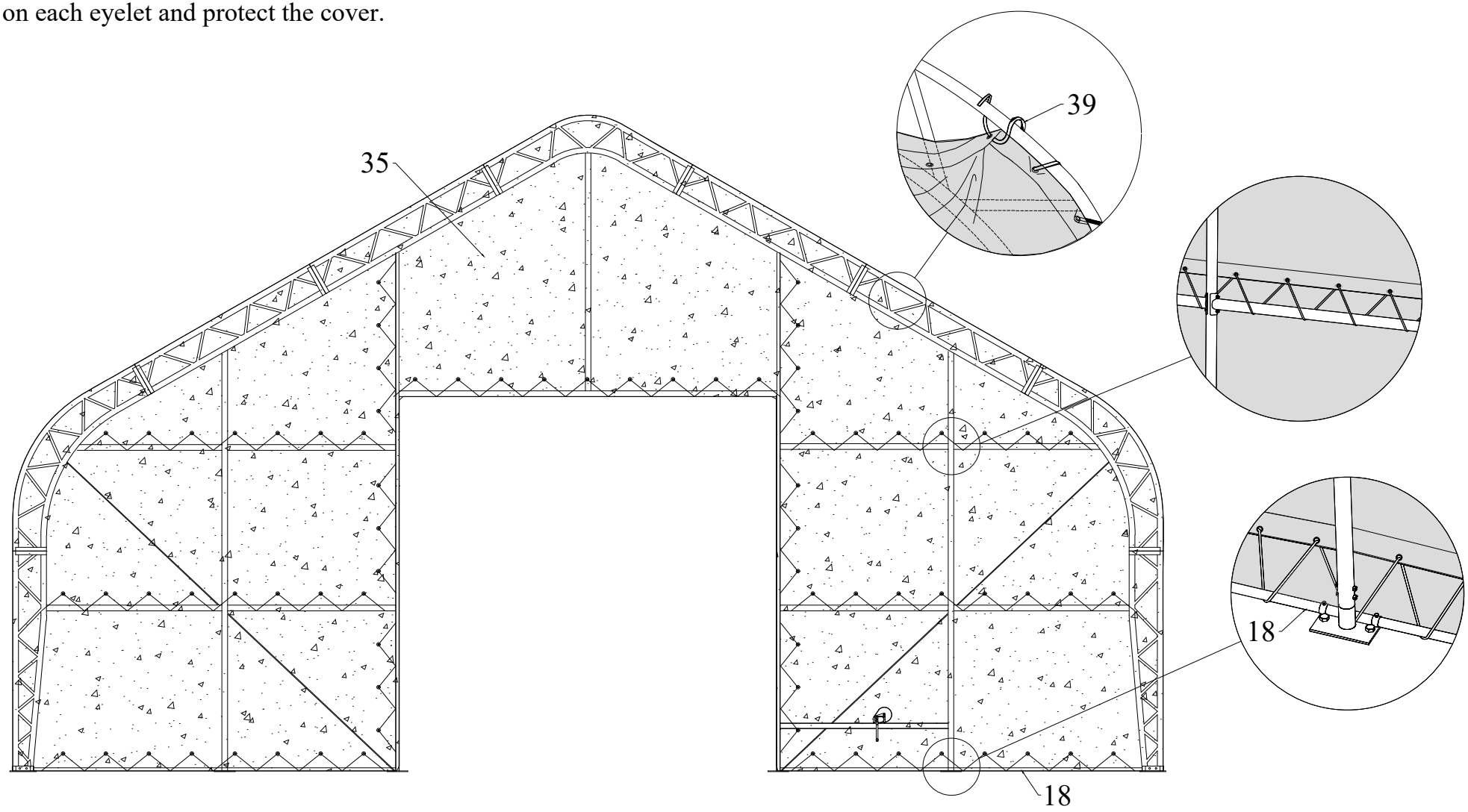
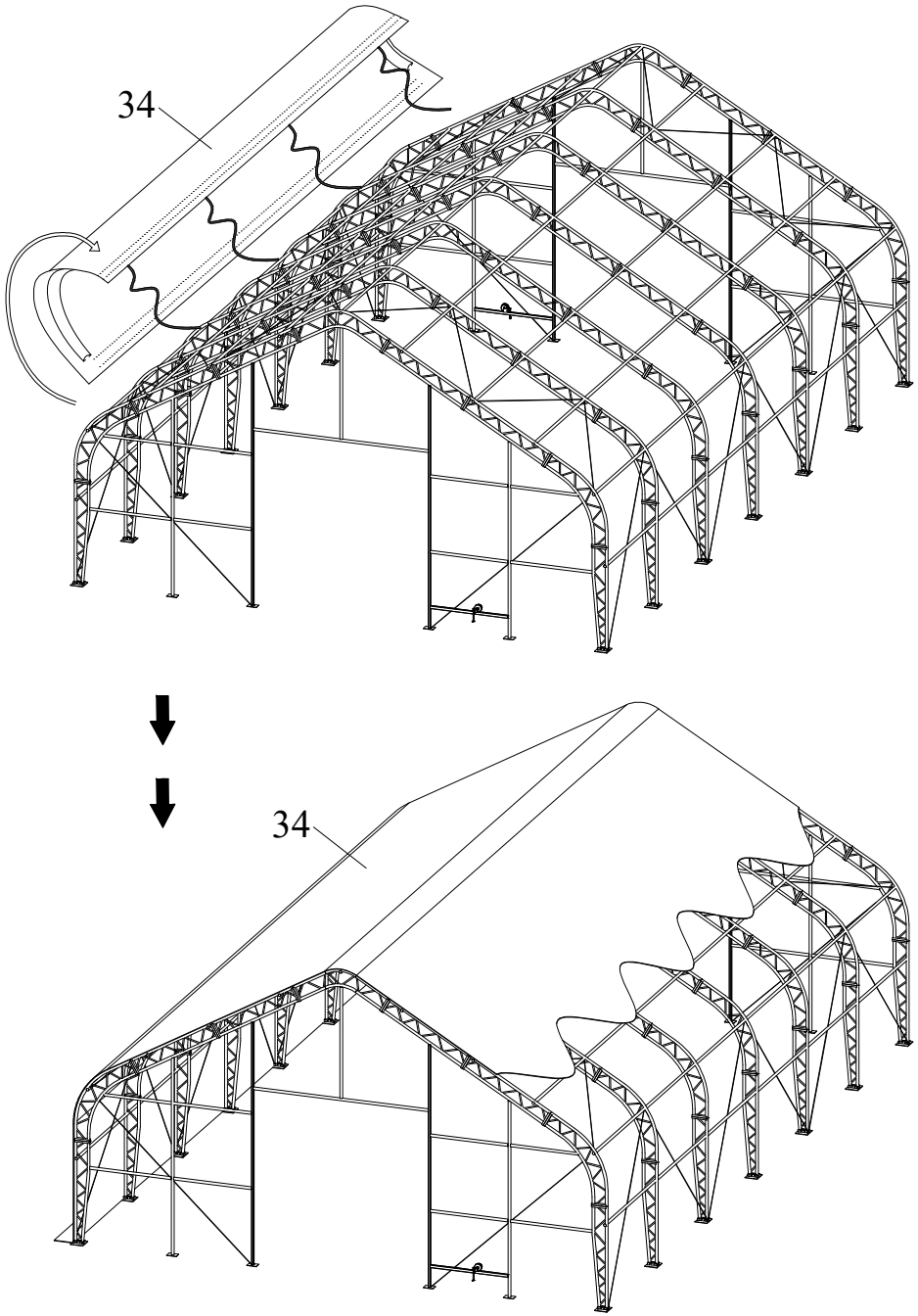


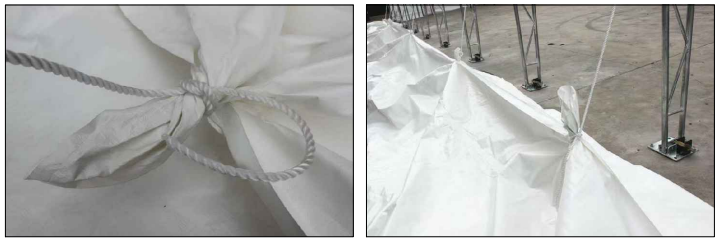
Figure 7 Installation of Front and Back Panel Cover



STEP 7 - COVER INSTALLATION

When ready to install Roof Cover, unpack cover and lay parallel to building frame on one side. Cover must be pulled over top of frame assembly without being snagged or stressed on any frame members. Use several ropes over top of frame as shown in picture below. Having another person inside frame on a ladder to assist in getting Roof Cover over frame will insure the cover will go on without any damage.

Figure 8 Pull the Roof Cover over the frame evenly

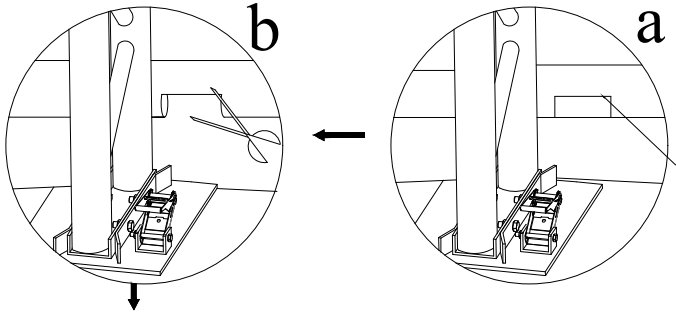


NOTE: Ensure the cover is the right way around and have an even amount of cover overhanging at both ends of the frame. Sleeves are on the underside and are on the sides of the cover only.

Step 7-1 --TENSION COVER ON FRAME FROM SIDE-TO-SIDE

When Roof Cover is over top of Frame Assembly, insert Cover Tensioning Tubes into pockets along both sides of Roof Cover. Center Roof Cover over Frame assembly both side to side and front to back. Align one side of Roof Cover evenly front to back. Add Band for Tie Down Ratchet at each point along the cover opening, as shown. Put Band for Tie Down Ratchets over Cover Tensioning Tubes at each Base Plate along one side. Bands do not attach to Tensioning Tubes, but loop around and secure at both ends on ratchet. Next take up slack in tie bands by ratcheting the mechanisms, tightening cover. Evenly adjust ratchets on both sides of roof cover to take wrinkles out of roof cover. DO NOT fully tighten cover yet. Leave adequate slack so that cover can also be adjusted front to back in next step.

Then make the cuts using forfex along the outlines.

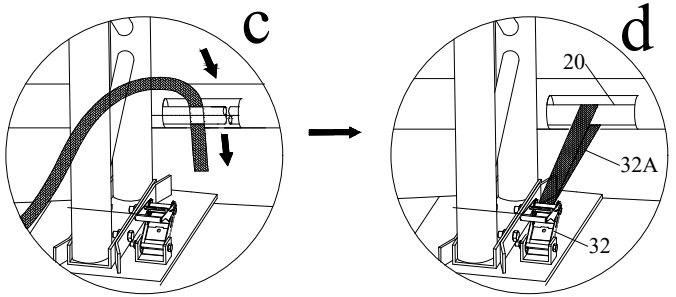


Before inserting the cover tensioning tube(Part #20) into pocket of roof cover, you need to make cuts for band of Ratchet on the cover first. Firstly please draw the outline of the cuts according to the position of Ratchet. The position of cuts should be right upon the ratchets.

draw the outline of cuts

First circle the band for tie down ratchet(Part #32A) around the tensioning tube through the cuts on the pocket of the roof cover.

Then put the bands through the reel of the ratchet, and tension the band by ratchet.



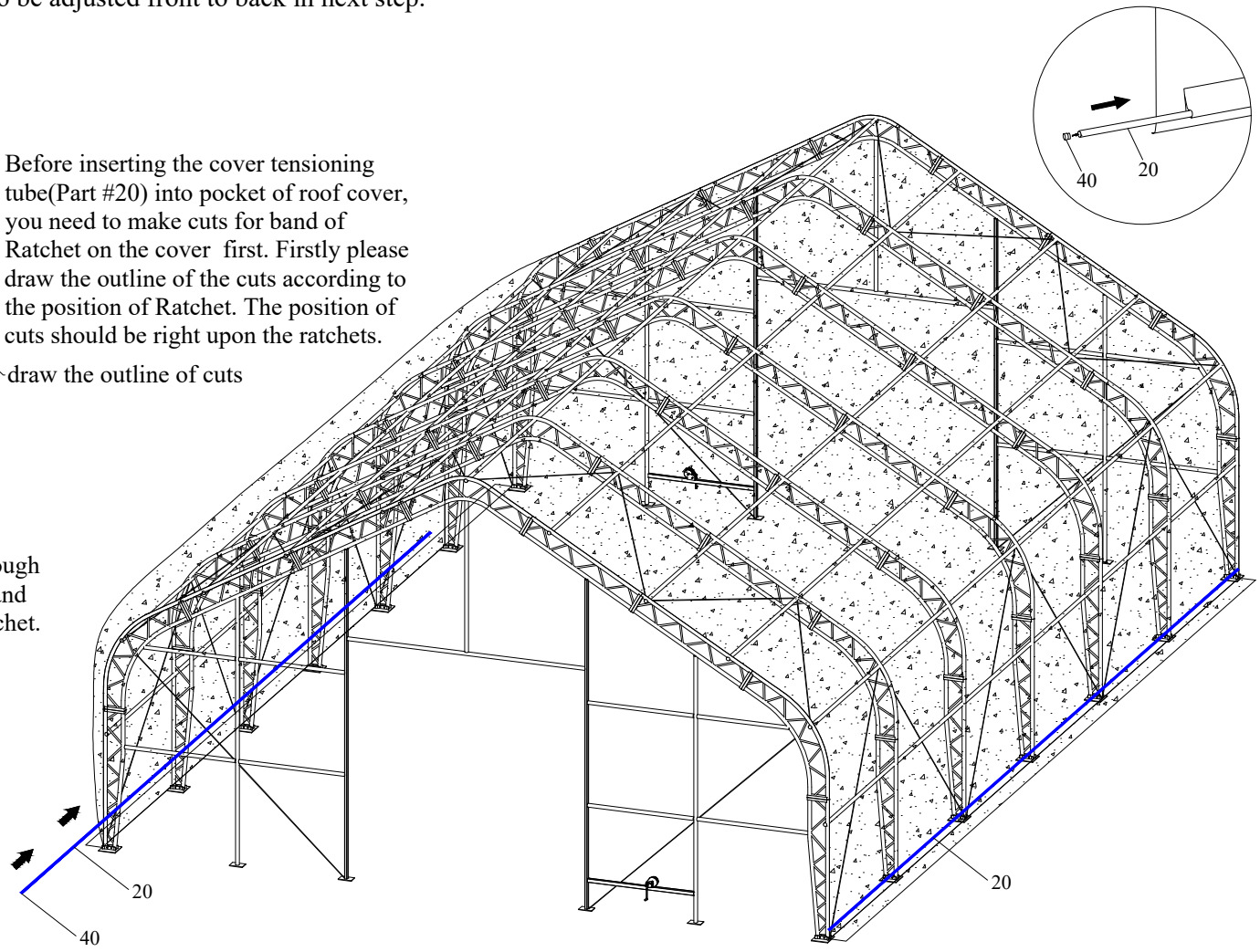
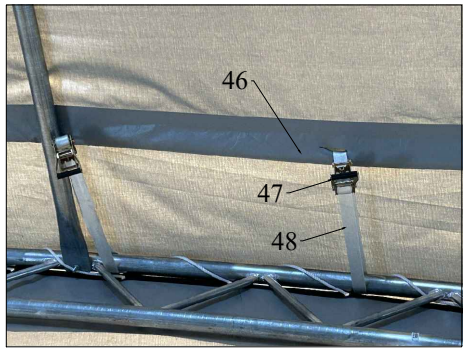


Figure 9 Fastening the Roof Cover

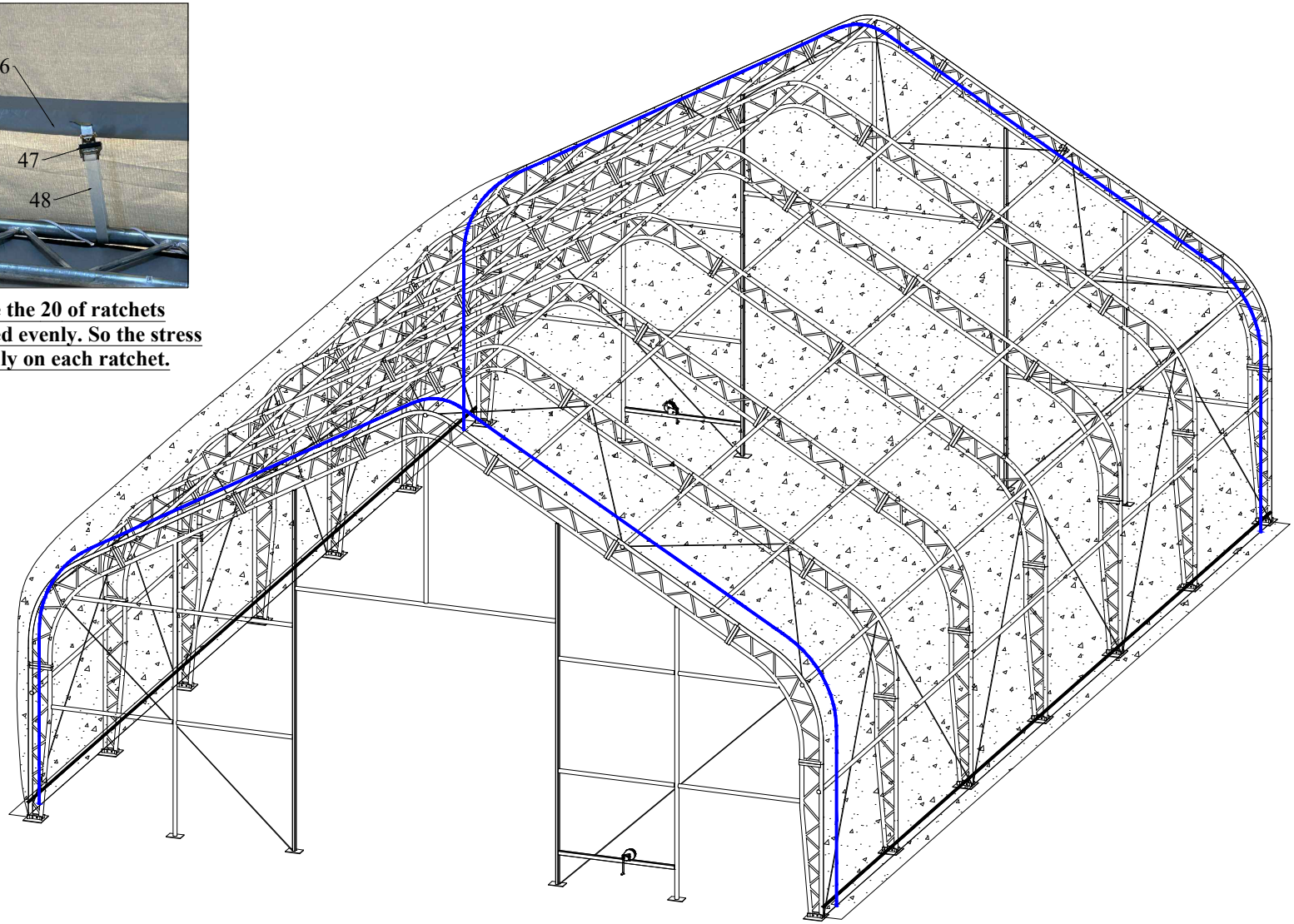
Step #7-2 --TIGHTEN ROOF COVER ON FRAME FRONT TO BACK

The roof cover is tensioned from front to back by ratchets. First insert the plastic flexible tubing(part #46) into the pockets along the front and back ends of roof cover. There are 20 of ratchets(part #47) for each end(total 40), use scissors/knife to make cuts at proper position of the pocket like last step "STEP 7-1". Then use the Ratchets(part #47) and straps(part #48) to tension the cover.

After the roof cover is tensioned well front to back, go back and re-adjust the Ratchet along the sidewall edges of the Roof Cover. At this point, the main cover can be pulled taut enough to take all excess material and wrinkles out of cover. It will be necessary to repeat this step 2-3 weeks after unit assembly is complete and roof over has a chance to stretch out over the frame completely.

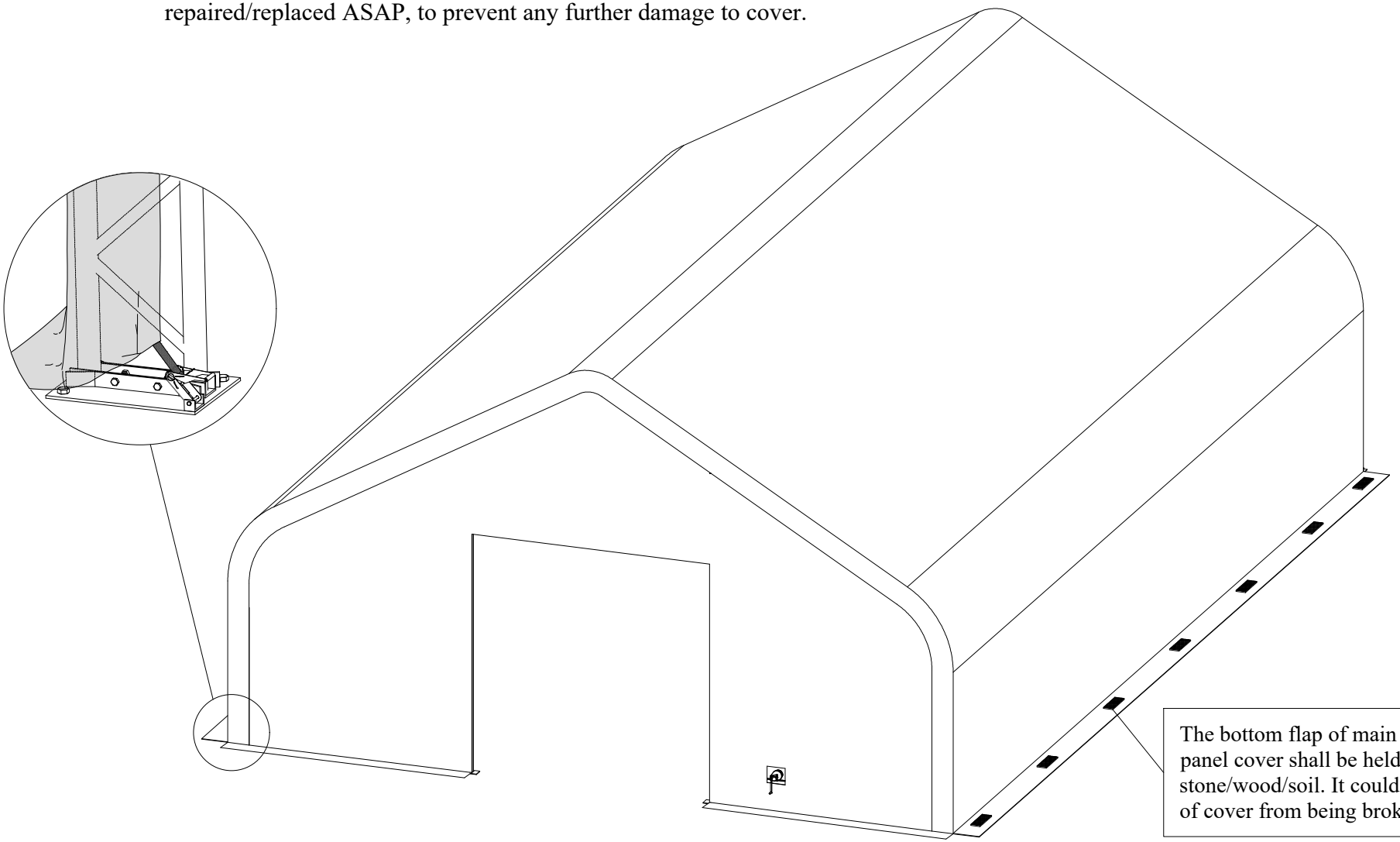


Please make sure the the 20 of ratchets at each end are placed evenly. So the stress could be shared evenly on each ratchet.



STEP 8-COVER INSTALLATION Continued

1.Lace cover to end arches through eyelets then fully tension.
2.Fully tension tie down evenly on each side.
3. Tension the corners of roof cover by the rachets at 4 corners.
4. Double check all knots are secure and cover is well tensioned and stretched onto frame.
NOTE: The cover shall always been well tensioned! If there is any damage to the straps and ropes, they should be repaired/replaced ASAP, to prevent any further damage to cover.



The bottom flap of main cover and end panel cover shall be held to the ground by stone/wood/soil. It could prevent the flap of cover from being broken in the wind.

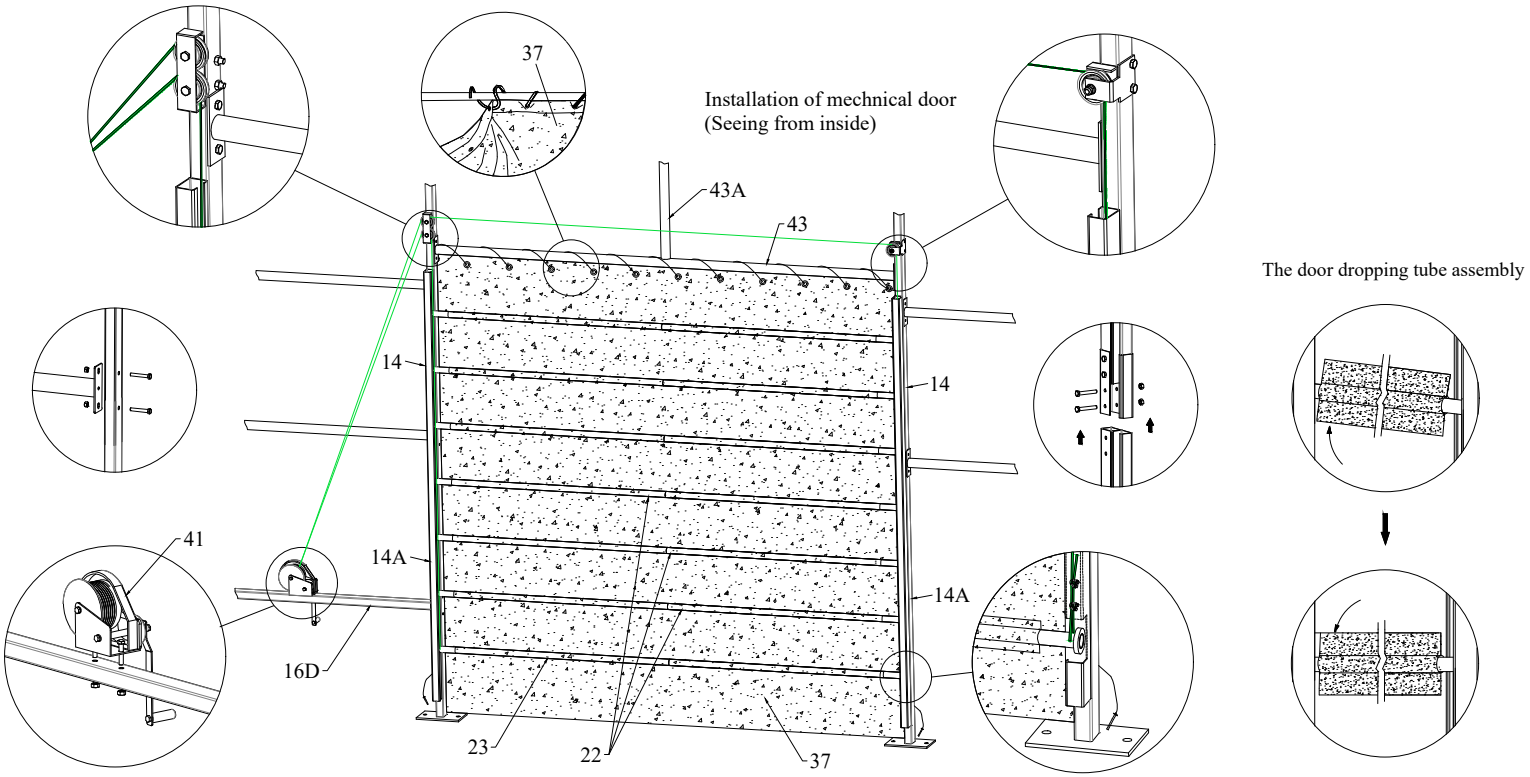


Figure 10 Installation of the Mechanical Door

Step #9 --Mechanical Door Installation Steps

1. Install Main Door Pulleys (left and right) over the Top of the Door on each side of the Door Beam (Part #43).
2. Next mount the Winch Mechanism to the Front Panel Lower Beam (Part #16D).
3. Slide Bottom Door Dropping Tube (Part #23) into the bottom horizontal fabric pocket on the Door Cover(Part #37). Then slide the six remaining Door Dropping Tubes (Part #22) into the remaining horizontal fabric pockets in the Door Cover.
4. From the bottom of the door tracks(14A), gently raise and slide one door dropping tube(22) into the tracks. And then feed the other remaining door dropping tubes(22/23) into the door tracks.
5. Next install the steel wire that leads from the door winching assembly to the bottom of the door dropping tubes. The Winch Assembly has a long and a short steel cable secured to it. Feed the end of the shorter of the two cables through the lower roller of the double pulley at the top of the door assembly track closest to the Winch Assembly, and then down through the holes in the Bottom Door Dropping Tube (23) on the left hand side of the door (facing from the inside). When the steel cable goes down though the hole in the Bottom Dropping Tube (23), tie a knot in the steel wire so that it cannot pass back up through the hole.
6. From the Winch Assembly route leading end of the Longer Steel Cable through the Upper Roller of the double pulley on near door track and then through the Single Roller on the door track farthest from the Winch Assembly. Then down through the Bottom Door Dropping Tube (23). When the steel cable goes down though the hole in the Bottom Door Dropping Tube (23), tie a knot in the steel cable. Door can now be opened or closed by operating the Winch Assembly. Raise and lower the door several times to be certain door tube ends are not binding on track. Lubricate if necessary.